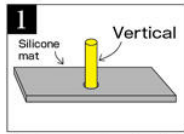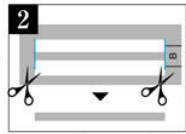## Set a straw and make a 2mm round hole

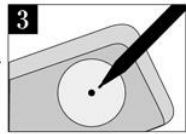**Materials**
· LED Curing Resin "Star Drop" Hard type
· Hole maker (B、straw)
· Silicone Mold Sphere
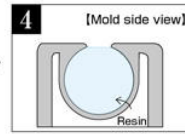· UV-LED Smart Light
· Scissors

1 Vertical / Silicone mat
Cut an attached straw in 1 cm length and insert it straight in 2mm hole on a silicone mat.
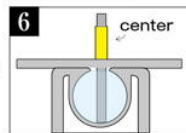
2
Cut a silicone stick B with scissors as shown.
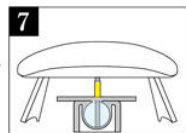Cut / mat

3
Dot on a hole position on the back.

4 [Mold side view]
Insert parts and resin into mold.
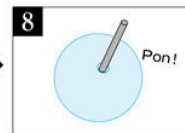Do not pour too much resin.
Resin
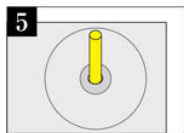
5
Place the silicone mat to the center of the spout.

6 center
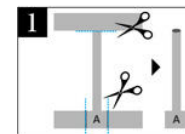Insert the B stick through the straw and stand vertical to the bottom. Check the tip right on a dot.

7
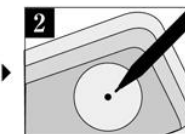Cure the mold well from above and below under the light.

8 Pon!
Cool it down for 5 mins and take it out from the mold.
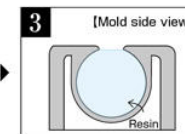Pull the D stick out.
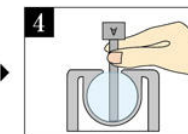
How to make a 3mm round hole in spherical mold
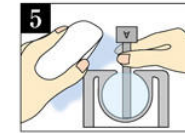
1
Cut a silicone A with scissors as drawing.

2
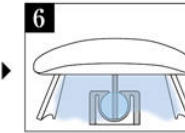Dot on a hole position at the back side of the mold.

3 [Mold side view]
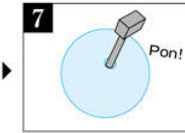Insert parts and resin into mold. Do not pour too much resin.
Resin

4
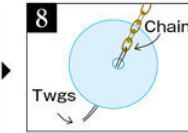Stand the A stick upright. Check the tip position right on a dot.

5
Keep the position and cure the mold for 10 seconds with handy LED light.

6
Lift the light up with its stand. Place the mold under the light and cure the resin well.

7 Pon!
Cool the resin down for 5minutes and take it out from the mold. Check the resin condition well cured, and pull the silicone A out from the resin.
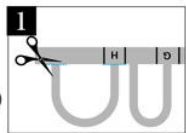
8 Chain / Twgs
Thread nylon into a chain. Use the nylon as needle to push it into the hole.
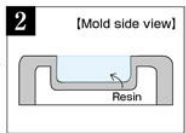
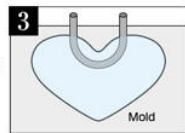## How to make U shaped chain hole
(size: 2mm hole)

Materials

· LED Curing Resin "Star Drop" Hard type
· Hole maker (F or G or H)
· Soft mold<Heart>
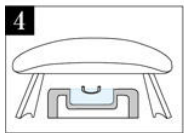· UV-LEDSmart Light
· Tegs
· Chain
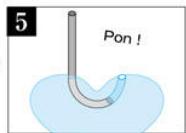· Scissors

1 H / D
Cut H with scissors.

2 [Mold side view]
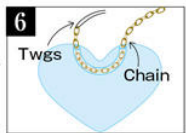Pour resin and set enclosed parts into a mold.
Resin

3
Set U shaped silicone in the mold as it is drawn.
Mold

4
Cure the mold under the light.

5 Pon!
Cool down and take resin out, and then pull the stick out.

6 Twgs / Chain
Thread nylon into a chain. Use the nylon as needle to push it into the hole.
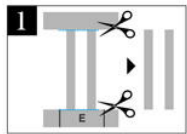
How to Care

· Put the cut parts in an attached bag so as not to be lost.
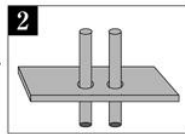· Wash it when it gets dirty.
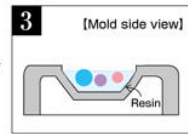
How to make a 2mm buttonhole

Materials
· LED Curing Resin "Star Drop" Hard type
· Hole maker (E)
· Soft mold
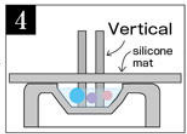· UV-LED Smart Light
· Scissors

1
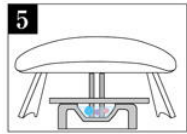Use silicone E. Cut 2 pcs of the E sticks with scissors.
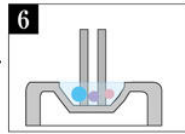
2
Put E sticks in buttonholes on a silicone mat.

3
[Mold side view]
Resin
Pour resin and set enclosed parts into a mold.
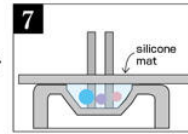
4
Vertical
silicone mat
Set the mat with sticks on the mold. Push sticks at the bottom of the mold. Use a preferred texture of the mat.

5
Cure the mold under the light.
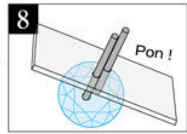
6
Pull the mat out and pour more resin if necessary to make layers.

7
silicone mat
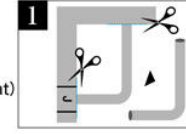Set the mat again to make the resin surface flat. Wipe off flooded resin with tissue.

8
Pon!
Cool down the mold and take the resin out.
Pull D sticks out.

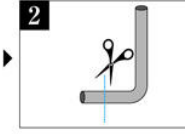# How to make L shaped chain hole (size 2mm hole)

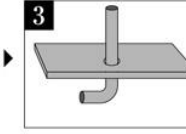**Materials**
LED Curing Resin "Star Drop" Hard type
Hole maker (J or I, mat)
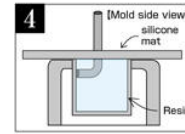Soft mold<Cube>
UV-LED Smart Light
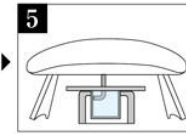Tegs
Chain
Scissors

1
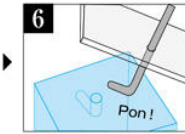Cut J or I silicone with scissors.

2
Adjust length with scissors.

3
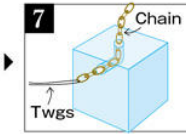Insert J or I stick into 2mm hole of the silicone mat.

4
[Mold side view]
silicone mat
Resin
Pour resin and place the mat on top. Check the stick-end attached to the side of mold inside the resin.

5
Cure the mold well from above and below under the light.

6
Pon!
Cool down, take resin out, and pull the stick out.

7
Chain
Twgs
Thread nylon into a chain. Use the nylon as needle to push it into the hole.